

**Garant**
**Hydraulic chuck BASIC short, slim, HSK-A 63, Clamping range  $\varnothing$  D1: 32mm**

**Order data**

Order number	307513 32
GTIN	4062406544492
Item class	31A

**Description**
**Version:**

- Axial length adjustment, adjustment travel 10 mm.
- With RFID/Balluffchip bore.

**Application:**

- High metal removal rate (but not for extreme heavy machining).
- For drilling, reaming, and milling.

**Optional extras:**

Reducing sleeves No. 302135 – 302187, coolant tube No. 309880, socket wrench No. 309890, parallel wipers No. 343720.

**Note:**

A-dimension = 200 mm available on request!

**Technical description**

$L_3$	61 mm
suitable reducing adapter	302175; 302180; 302177; 302187
Overhang dimension A	125 mm
Thread M	M16×1
Adjustment travel V	10 mm
External $\varnothing$ D	59 mm

Ø D <sub>2</sub>	63 mm
Clamping Ø D <sub>1</sub>	32 mm
Adapter	HSK-A 63
Arbor standard	DIN 69893
Arbor standard	DIN 69882-6
Arbor standard	DIN 69882-7
Shape	A
Through-coolant	yes, with max. 80 bar
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Hydraulic clamping chuck